



SCALE :- 2:1

FINISH DETAIL OF 25 MM. R.S.P.P. STD.

ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS	BLOW & BLOW									SPECIFICATION AGREEMENT ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM H.N.G. LTD.
MINIMUM THROUGH BORE	-	(B) 1		FINISH DETAIL ADDED	08.05.06					
FILL POINT VERIFIED	NO	(A) 1.		OPEN BORE $\text{ø}16.50 \pm 0.5$ WAS $\text{ø}15.87 \pm 0.3$	23.01.04					HINDUSTHAN NATIONAL GLASS & IND. LTD.
TILT ANGLE	-	No., REV.No.		REVISION	DATE	CHK	DRC			TITLE: 20 ML AMBER ROUND BOTTLE
MAXIMUM DEPTH OF STANDARD ENGRAVING	-	FILL-POINT		ml $\pm$ ml						CUST:
MAX. GAS VOLUMES	-	BRIMFUL CAP.		23.0 ML $\pm$ 1.50 ML						CHECKED:
REF DRG No : W/AMB/481/1		WEIGHT		38.0 $\pm$ 5.0 GMS						DRAWN:Rajesh 12.06.87
MOULD EQUIPMENT ORDERED BY		FINISH		25 MM R. S. P. P. STD.		COLOUR	AMBER			APPROVED:
PLANT	B			SURFACE TREATMENT	NO	C.C. NO.	40481	SCALE	1:1	DRAWING No. 40481
										A4 REV. B